

A Computer Aided Inspection System to Predict Quality Characteristics in Food Technology

*¹K Usha Rani,*² Puram Shravya, *³ Kotam Sreeja Reddy

*¹ HOD &Associate Professor, Department of CSE, Bhoj Reddy Engineering College for Women, Hyderabad, India

*^{2,3}Students, Department of CSE, Bhoj Reddy Engineering College for Women, Hyderabad, India

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ABSTRACT

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In this article, we will look at how Artificial Intelligence has entered the food business and how it has affected the food security assurance department. This review article will look at several AI technologies that have been utilized to provide high-quality products to customers. As people have gained knowledge over the years, their requirements have increased and to fulfil them who AI (Artificial Intelligence) is being brought into the picture will be clear through this paper. AI works more efficient as compared to a human when it comes to specification and uniformity. Now a day's right from formation of microorganisms, bacteria, Quality to Size of the cookie and no. of Chocó-chips on them everything is being closely monitored by the Food Associates and to ensure these AI has been brought into the scenario and it has helped a lot by increasing efficiency and decreasing the overall cost of the food product. Using a Ketchup production unit as an example, we will show how ML (Machine Learning), DL (Deep Learning), NLP (Natural Language Program), Computer Vision, and Robotics (a subset of AI) are used to produce highquality food items. This will let other industries deploy and realize the benefits of AI in their manufacturing units.

Keywords: Artificial Intelligence, Machine Learning (ML), Deep Learning (DL), Computer Vision, Robotics, Food Industry, Algorithm, Prediction.

I. INTRODUCTION

The food business is one of the most rapidly growing industries. We began by selling homemade products at clients' homes and have now expanded to huge companies that generate tons of food every day. With growth comes the need to maintain quality and other parameters independent of product demand or any other reason. All of this cannot be accomplished by either a human or a computer alone, therefore

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machines and humans must collaborate to reach this goal; this collaboration is known as artificial intelligence. The main reason for using artificial intelligence in the food industry is that it can function as both a robot and a person at the same time. With the help of artificial intelligence, the best output can be obtained by taking into account all of the factors such as raw material quality, environmental temperature, fermentation, and bacterial development in the product when obtaining the final items.

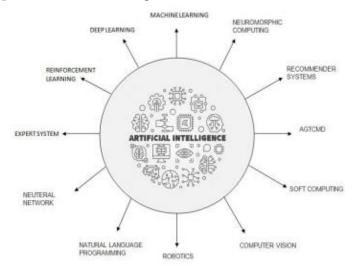


Fig-1 Branches of AI

AI is a huge technology in and of itself. Fig. 1 shows some of the branches of Artificial Intelligence which have been invented according to the requirements of the industry ML is one of the most frequently utilized fields of AI, as it is employed in almost every industry. It has greatly simplified the process of data analysis. DL is just the next stage in the evolution of ML, and it is utilized for massive data analysis in image processing, speech recognition, object identification, and other disciplines. It has recently gained acceptance in the disciplines of food science and engineering. When it comes to computer vision, it takes digital images and videos as input and makes a decision after scanning all of the perimeters. NLP and Robotics is the most important of all. A robot is a mechanism, particularly one that can be programmed by a computer that is capable of carrying out a complicated set of tasks automatically. An external control device can lead a robot, or the control can be incorporated within the

robot. NLP, or Natural Language Programming, as the name implies, aids in the accomplishment of AI by the use of natural language that is readily changed and understood by laypeople.

From the standpoint of the food industry, machine learning, deep learning, robotics, and computer vision are commonly used in the four Ps of the food industry: picking, processing, packaging, and palletizing. Through this article we will discuss how at each and every level AI is used and its benefits as compared to traditional methods. This article uses a Ketchup production unit as an example to demonstrate how AI is or may be applied in each phase of the 4Ps.

II. RELATED WORK

According to [1,] using the approach outlined in this paper to evaluate the appearance quality and differentiate the grade of the specification can result in a highly accurate rate, which must have a beneficial impact on peanut production and industry growth. Table III shows the results of the neural network judging method on grains of different specifications. In the table, 100 (97+2A+1P) signifies that there are 100 grains in this grade, 97 of which are the same as the number obtained by hand, +2A represents two wormeaten grains classified as D, and +1H represents one normal seed labeled as P. The study analyses the image processing approach used in assessing the quality of peanut kernels; several amplitudes of the output designs are created using national standard data.

Here in [2], we note that the data can come from agriculture, food processing/manufacturing, supply chain, traceability, or consumers. Sensors are sites of data collection on the Internet of Things, but views posted on social media platforms are the source of data from the customers. Data processing is now usually done from remote sites utilizing high-performance computers, which is referred to as "cloud computing." The information gathered about the system may be used to make judgments on how to improve the



activities' performance or make appropriate recommendations.

In paper [3], a strong yet easy technique is presented for detecting dairy products that include or do not contain nondairy additives (NDA), as well as distinguishing organic from non-organic food items, leveraging neural networks trained with acoustic frequency responses. Although the hypothesis is evaluated on butter samples, the approach may also be applied to other dairy products. While this approach of trial and error would take a long time to arrive at a decision, an artificial intelligence (AI) algorithm may be used to extract high-level characteristics of a material's reaction to a variety of frequencies and compare them across various materials

The use of 4.0 industrial revolution technologies such as computer vision and artificial intelligence in agriculture and the food sector is described in the study [4]. The current review, in particular, provides a clear understanding of computer vision and intelligence methodologies that are applied to a variety of agricultural applications, including food processing, agriculture-based applications, farming, plant data analysis, smart irrigation, and next-generation farming. In addition, the article focuses on the fundamental concept of employing sustainable 4 IR technologies to ensure that humankind has enough food by 2050 while being ecologically friendly. The importance of the AgriTech industry, as well as investments based on AI and vision technologies, was addressed with relevant sources and usecases.

A virtualization approach for the food manufacturing process has been proposed in [5], which is backed by a cloud platform. The virtualization's heart is a set of intelligent algorithms (ANNs) that use NIR spectrometry data from samples to assess organoleptic attributes. The virtualization technique has been used to the cheese production process as a case study. The key agents (quality manager, tasters, tasting organizers, quality inspector) collaborate exchange and information from various points using the cloud

ICatador platform, and instrumental data is systematically incorporated.

To replace manual grading, a machine vision-based approach is employed in [6], which requires both hardware and software to assess product quality. Depending on the product we grade, hardware such as a camera, conveyer belt, light sensors, and speed control sensors are required. The characteristics of the obtained pictures are retrieved, and the images are preprocessed using image processing techniques. In several industries, the grading procedure is increasingly developed to determine the quality of items. Finally, the appropriate Artificial Intelligence model is employed for categorization and to analyse the approximate value of the quality detection. Artificial intelligence is mostly employed in agricultural products.

III. PROPOSED SYSTEM

Some people enjoy it with burgers, while others prefer it with fried noodles; in fact, tomato ketchup has become an essential element of our diet. According to a poll, the average American consumes 71 pounds of ketchup per year, indicating the size of the industry. With an expanding market, it is critical to ensure that quality is maintained at the same cost, which is hard to do using traditional methods. But, thanks to artificial intelligence, this has become a piece of cake. We will demonstrate how AI is utilized at each and every stage of manufacturing and packing Ketchup, from a tomato seed to a bottle of rich and fresh ketchup, using the suggested technique. Each stage (Picking, Processing, Packaging and Palletizing) is discussed, as well as how Machine Learning, Deep Learning, Computer Vision and Robotics are used in these processes.

3.1 Picking:

3.1.1 Prediction of best quality of Crop: As we all Know best tomatoes are chosen for manufacturing tomato ketchup. It is very important to select the best seed for it, out of the tons of samples which are brought into the factory, only those dark red in color are



selected .For these purpose we need to select the perfect seed for it .So machine learning plays a role to select the best seed among variety of available seeds for growing tomatoes by observing theirRate of growth, need of water, Sweetness and Sourness Factor etc. .For this Purpose ML uses the algorithm data Collection and Classification .With the help of data collection we can collect the information about variety of seed and classify them into different group according to their ability to grow best tomatoes.

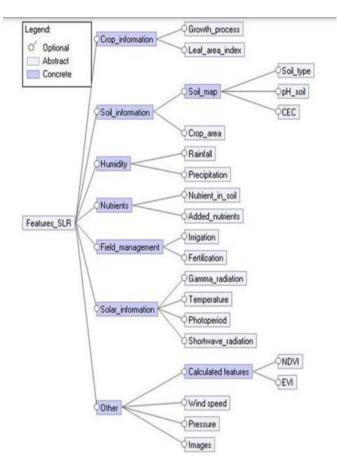


Fig-2 Machine Learning Perimeters Used in crop Prediction

Fig. 2 depicts all of the perimeters evaluated in predicting crop production. All of these perimeters are gathered for each quality of seed, and predictions are made using Linear Regression/Logistic regression/K-mean clustering. This is considered the beginning phase of the project, as it occurs prior to the establishment of the ketchup production factory. Before installing a manufacturing unit, a similar linear regression is used to forecast the optimum placement

for the unit, taking into account parameters such as market, location, transportation facilities, and so on. With these forecasts, the company's entire profit is projected based on many parameters, which is impossible to do manually.

3.1.2 Computer Vision in Picking:

Firstly, the tomatoes are being harvested and washed. Once they are cleaned, they pass through a convey belt where they have to pass through a scanner. This scanner uses the concept of Computer vision to ensure the quality check of the tomatoes before they are passed on for the next step. All the raw/rotten /under size tomatoes are filtered out using Computer vision. The algorithm is used in such a way that it scans all criteria like diameter, color, discoloration due to bacterial impact, if any one of them gives a false Judgement for a tomato it is being thrown away. Earlier to carry out this task a large about of labor and time was invested eventually increasing the cost of production. In the same way all the raw materials are scanned using Computer vision to ensure quality of ketchup.



Fig-3 Computer Vision in Picking

IV. CONCLUSION

In today's society, we cannot fathom mass-producing a product without the use of artificial intelligence. ML, DL, Computer vision, Robotics, NLP, etc. there are many subsets of AI which being used in food industry to deliver best quality of product. It has become an integral element of food quality assurance since it is efficient in every manner. AI is a human-machine



partnership that has taken manufacturing and quality assurance to the next level. AI ensures precise, low-cost, sanitary, efficient, large-scale, high-quality production. When it comes to decision making, AI can operate autonomously without the need for human intervention. However, many sectors and procedures are still deprived of the benefits of AI; once completely adopted, it will undoubtedly help us realize the ideal of totally automated manufacturing that can be operated with a single click.

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